

HYDRA
POOLS

Open Pour Polymer Step Kits

CUSTOM-BUILT FLEXIBILITY FOR VINYL LINER POOLS



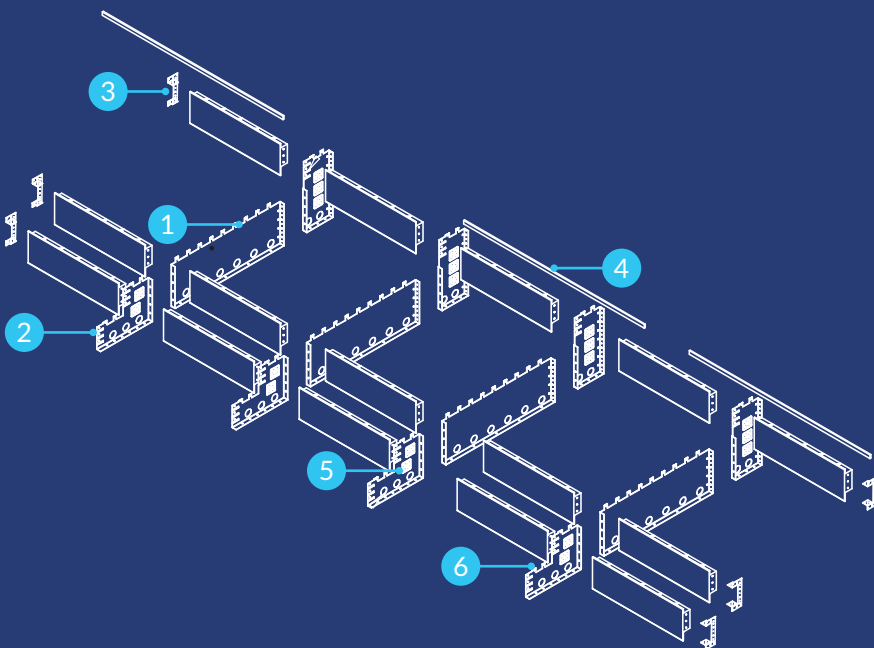
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A Smarter Step Solution for Today's Builder

Hydra Pool's Open Pour Polymer Step Kits give you unmatched control and confidence on the job site. Designed to work with standard vinyl liner pools, these corrosion-proof kits are modular, customizable and in-stock for quick delivery. Whether you're building a compact entry or a wide tanning ledge, this system delivers long-lasting results with easy field installation. Also, when you're renovating a pool, open pour polymer steps are a smart upgrade. Add modern style and functionality to any pool structure, whether it's polymer or steel.



20 Foot 3-Tread Step with Mid Tread Tanning Ledge Exploded View



- 1' Mid-Tread Tanning Ledge**
Choose Top-Tread or Mid-Tread options
- 2 Modular Tread Panels**
Available for standard 3-Tread or 4-Tread configurations
- 3 Side Adapter**
Connects seamlessly to 2' radius, 6" radius, or 90° step corners
Compatible with both steel and polymer pool wall systems
- 4 Integrated Bead Receiver Track**
Compatible with standard vinyl liner step bead for secure liner fit
- 5 Knockout Panels for Concrete Flow**
Openings allow concrete to bond between panels for strength and stability
- 6 Rebar Notch in Center Brace**
Supports #3 rebar for internal reinforcement



Features & Benefits

Every detail of the Open Pour Polymer Step Kit is designed with the installer in mind — from smart structural features to practical jobsite advantages. The system adapts to real-world conditions, cuts down on install time, and helps builders deliver custom results with confidence. Explore some of the key features that make it a favorite in the field.



Modular Design

Shipped flat, easy to stock, store, and transport



Integrated Bead Receiver Track

Pre-installed track accepts standard vinyl step bead for a clean liner fit



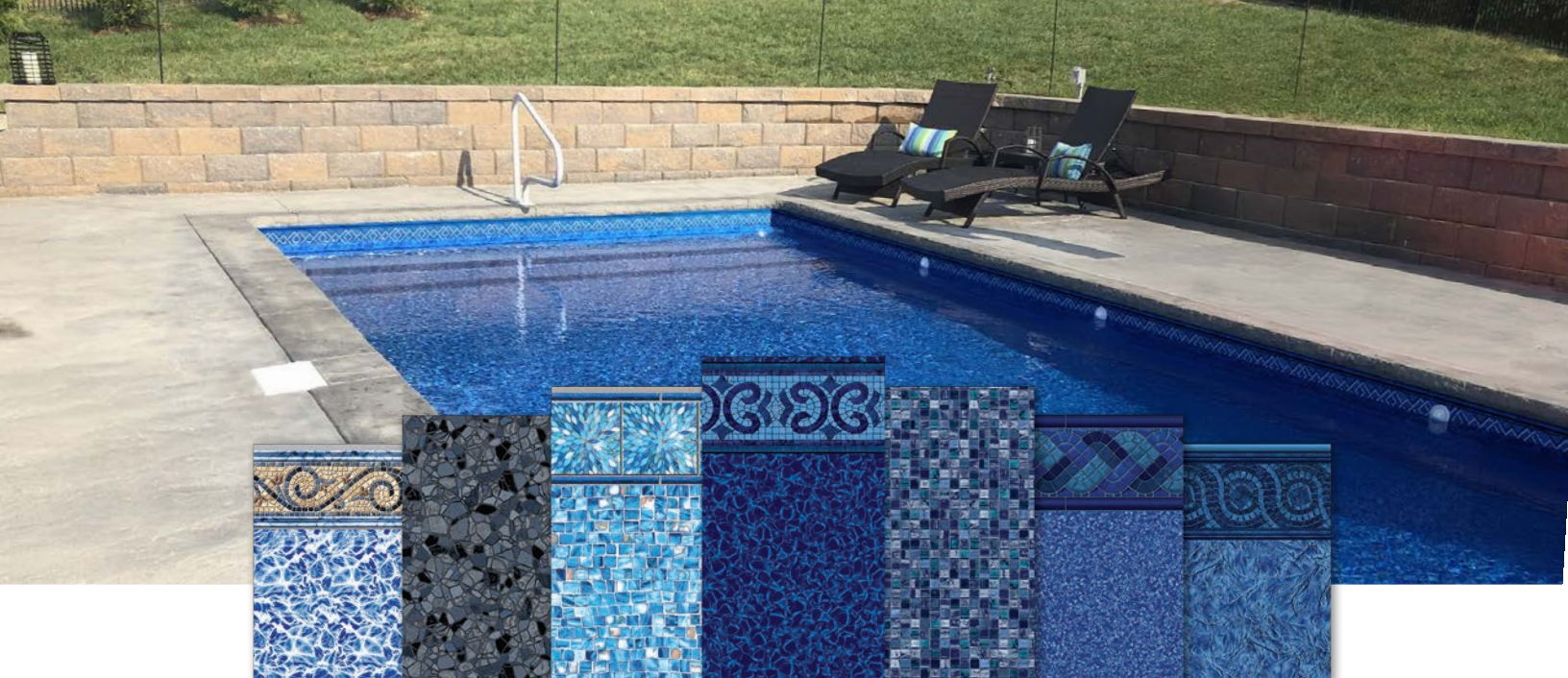
Easily Modified On-Site

Tread panels can be cut to custom widths using standard tools



Lightweight and Easily Assembled

Tek screw and bolt locations are molded in for fast alignment and secure fit



Finish Strong with Hydra Vinyl Liners

Pair your Open Pour Polymer Step Kit with a high-quality, vinyl liner from Hydra Pools. Our liners are engineered for a perfect fit and lasting durability. Whether your creating a classic 3-tread step or a fully customized tanning ledge entry, our beautifully designed and crafted liners are the perfect complement.

- Designed to match all step configurations with optional bead receiver
- North American virgin vinyl
- Available in a variety of patterns and textures
- UV and chemical-resistant for long-term performance
- Pet-friendly options in 36 mil, puncture resistant up to 50 lbs

The example below shows a custom step and ledge combo using trimmed polymer panels. This method offers design flexibility but requires on-site fabrication by skilled installers. For most projects, our standard step and ledge kits offer a simpler, ready-to-install solution.



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